

SUIT REPAIRS



HIGH SPEED, IN-FIELD REPAIRS

For quick, grab-and-hold repairs in the field, opt for neoprene-based contact cement. Contact cements are formulated specifically for rapid tack and bonding. **Seal Cement™ Neoprene Contact Cement** cures to full strength in only 15 to 30 minutes and creates a strong, durable, flexible bond.



STEP 1: Apply **Seal Cement** on both edges of the repair area. Allow to dry for 5 minutes.

STEP 2: Apply a second coat to both edges and let it dry for 10 more minutes.

STEP 3: Press and hold edges together until dry (approximately 5 minutes).



IRON-ON REPAIR



Iron Mend™ Iron-On Fabric Repair Patch provides strong, flexible, long lasting repairs for neoprene. Use **Iron Mend** to reinforce and repair high stress areas on your suit, including knees, elbows, under arm and around the zipper.

STEP 1: Wash with **Wet Suit & Dry Suit Shampoo** and dry neoprene article.

STEP 2: Pre-heat iron to acrylic, low or delicate setting. For irregular surfaces, including sleeves and legs, insert a piece of wood to create a firm, flat ironing surface.

STEP 3: Cut **Iron Mend** to overlap damaged area by 3/4". Always round the corners of your patch as patches with curved edges are less likely to peel back later. Place **Iron Mend** over damaged area with the urethane coated side down and cover with full sheet of heat shielding paper.

STEP 4: With preheated iron, press **Iron Mend** down with firm, even pressure for 10 seconds. Lift and rotate iron; apply for another 10 seconds.

STEP 5: Allow repair to cool for a few minutes before testing adhesion. Apply more heat if needed.

